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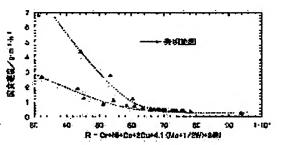
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(54) HIGH CORROSION RESISTANT CLAD STEEL

(57)Abstract:

PROBLEM TO BE SOLVED: To provide a material having excellent corrosion resistance, mechanical properties and economical efficiency to e.g. an oxidative decomposition treatment plant using high-temperature high-pressure fluids.

SOLUTION: In the high corrosion resistant clad steel, carbon steel is used as a base material and stainless steel which has a composition consisting of $\leq 0.02\%$ C, $\leq 1.0\%$ Si, $\leq 2.0\%$ Mn, 20-27% Cr, 17-45% of (Ni+Co), 2-5% of (Mo+1/2W), 0.01-0.3% N, 0.1-3% Cu and the balance essentially iron and satisfying relation Cr+Ni+Co+2Cu+4.1(Mo+1/2W) +24N ≥ 62 is used as a cladding material. Further, either or both of $\leq 0.01\%$ B and $\leq 0.5\%$ Zr, one or more kinds among $\leq 0.02\%$ Cr, $\leq 0.1\%$ Al, $\leq 0.04\%$ La, $\leq 0.04\%$ Ce and $\leq 0.1\%$ Y, or one or more kinds among $\leq 0.5\%$ Ti, $\leq 0.8\%$ Nb, $\leq 1.6\%$ Ta and $\leq 1\%$ V can be added to the cladding material.



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